

Dalby Fuel Grade Ethanol

Dalby Bio-Refinery Limited

Chemwatch: **4765-17** Version No: **2.1.1.1**

Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 3

Issue Date: **27/06/2017**Print Date: **20/09/2018**S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier		
Product name	Dalby Fuel Grade Ethanol	
Synonyms	Denatured ethyl alcohol; power alcohol; (denatured) fuel alcohol; denatured ethanol; denatured) ethyl alcohol solution; FGE; ethyl alcohol solution	
Proper shipping name	ETHANOL (ETHYL ALCOHOL) or ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION)	
Other means of identification	Not Available	

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions.
	Component of oxygenated fuel (fuel alcohol)

Details of the supplier of the safety data sheet

Registered company name	Dalby Bio-Refinery Limited
Address	351 Jandowae Road Dalby QLD 4405 Australia
Telephone	+61 7 4660 6333
Fax	+61 7 4660 6399
Website	Not Available
Email	info@dbrl.com.au

Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	+61 7 4660 6333 (24 hours)
Other emergency telephone numbers	Not Available

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

Poisons Schedule	Not Applicable	
Classification ^[1]	Flammable Liquid Category 2, Eye Irritation Category 2A, Germ cell mutagenicity Category 1B, Carcinogenicity Category 1B	
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI	

Label elements

Hazard pictogram(s)







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SIGNAL WORD	DANGER
Hazard statement(s)	
H225	Highly flammable liquid and vapour.
H319	Causes serious eye irritation.

Precautionary statement(s) Prevention

H340

H350

May cause genetic defects.

May cause cancer.

P201	Obtain special instructions before use.
P210	Keep away from heat/sparks/open flames/hot surfaces No smoking.
P233	Keep container tightly closed.
P281	Use personal protective equipment as required.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/attention.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam for extinction.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313	If eye irritation persists: Get medical advice/attention.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
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SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
64-17-5	>95.6	ethanol
8006-61-9	1-1.5	gasoline
	<0.1	anti corrosive inhibitor
7732-18-5	<1	water

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Description of first and measures		
Eye Contact	If this product comes in contact with the eyes: • Wash out immediately with fresh running water. • Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. • Seek medical attention without delay; if pain persists or recurs seek medical attention. • Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.	
Skin Contact	If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.	
Inhalation	 Inhalation Inhalation If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating procedures. 	

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	 Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor.
Ingestion	 If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Seek medical advice.

Indication of any immediate medical attention and special treatment needed

For acute or short term repeated exposures to ethanol:

- Acute ingestion in non-tolerant patients usually responds to supportive care with special attention to prevention of aspiration, replacement of fluid and correction of nutritional deficiencies (magnesium, thiamine pyridoxine, Vitamins C and K).
- ▶ Give 50% dextrose (50-100 ml) IV to obtunded patients following blood draw for glucose determination.
- Comatose patients should be treated with initial attention to airway, breathing, circulation and drugs of immediate importance (glucose, thiamine).
- Decontamination is probably unnecessary more than 1 hour after a single observed ingestion. Cathartics and charcoal may be given but are probably not effective in single ingestions.
- Fructose administration is contra-indicated due to side effects.

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- ▶ Alcohol stable foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- Carbon dioxide.

Do not use a water jet to fight fire.

Special hazards arising from the substrate or mixture

Fire Incompatibility	 Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result 	
Advice for firefighters		
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves in the event of a fire. 	

Fire/Explosion Hazard

- Prevent, by any means available, spillage from entering drains or water course.
- ► Severe fire hazard when exposed to heat, flame and/or oxidisers.
 - Vapour may travel a considerable distance to source of ignition.

 - ▶ Heating may cause expansion or decomposition leading to violent rupture of containers.

Combustion products include:

carbon dioxide (CO2)

other pyrolysis products typical of burning organic material.

▶ Liquid and vapour are highly flammable.

HAZCHEM

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	 Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment.
Major Spills	 Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive.

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Wear breathing apparatus plus protective gloves.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

► Containers, even those that have been emptied, may contain explosive vapours.

- ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.
- ► DO NOT allow clothing wet with material to stay in contact with skin
- Safe handling Avoid all personal contact, including inhalation.
 - ▶ Wear protective clothing when risk of exposure occurs.
 - ▶ Use in a well-ventilated area.
 - Prevent concentration in hollows and sumps.

Other information

- Store in original containers in approved flame-proof area.
- No smoking, naked lights, heat or ignition sources.
- ▶ DO NOT store in pits, depressions, basements or areas where vapours may be trapped.
- ▶ Keep containers securely sealed.

Conditions for safe storage, including any incompatibilities

Packing as supplied by manufacturer.

- ▶ Plastic containers may only be used if approved for flammable liquid.
- Check that containers are clearly labelled and free from leaks.

• For low viscosity materials (i): Drums and jerry cans must be of the non-removable head type. (ii): Where a can is to be used as an inner package, the can must have a screwed enclosure.

- ► For materials with a viscosity of at least 2680 cSt. (23 deg. C)
- ▶ For manufactured product having a viscosity of at least 250 cSt.

Storage incompatibility

Suitable container

- · Avoid strong bases.
- ► Avoid reaction with oxidising agents

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	ethanol	Ethyl alcohol	1000 ppm / 1880 mg/m3	Not Available	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
ethanol	Ethyl alcohol; (Ethanol)	Not Available	Not Available	15000 ppm
gasoline	Gasoline	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
ethanol	3,300 ppm	Not Available
gasoline	Not Available	Not Available
water	Not Available	Not Available

Exposure controls

Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

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Personal protection · Safety glasses with side shields. Chemical goggles. Eye and face protection ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. Skin protection See Hand protection below ▶ Wear chemical protective gloves, e.g. PVC. Wear safety footwear or safety gumboots, e.g. Rubber The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the Hands/feet protection glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Personal hygiene is a key element of effective hand care. See Other protection below **Body protection** Femployees working with confirmed human carcinogens should be provided with, and be required to wear, clean, full body protective clothing (smocks, coveralls, or long-sleeved shirt and pants), shoe covers and gloves prior to entering the regulated area. [AS/NZS ISO 6529:2006 or national equivalent] ▶ Employees engaged in handling operations involving carcinogens should be provided with, and required to wear and use half-face filter-type respirators with filters for dusts, mists and fumes, or air purifying canisters or cartridges. A respirator affording higher levels of protection may be substituted. [AS/NZS 1715 or national equivalent] ▶ Emergency deluge showers and eyewash fountains, supplied with potable water, should be located near, within sight of,

Other protection

- Emergency deluge showers and eyewash fountains, supplied with potable water, should be located near, within sight of
 and on the same level with locations where direct exposure is likely.
- Prior to each exit from an area containing confirmed human carcinogens, employees should be required to remove and leave protective clothing and equipment at the point of exit and at the last exit of the day, to place used clothing and equipment in impervious containers at the point of exit for purposes of decontamination or disposal. The contents of such impervious containers must be identified with suitable labels. For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood.
- Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood.
- ▶ Overalls.
- ▶ PVC Apron.
- ▶ PVC protective suit may be required if exposure severe.
- Eyewash unit.
- Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
- Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

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Material	СРІ
BUTYL	С
NATURAL RUBBER	С
NATURAL+NEOPRENE	С
NEOPRENE	С
NITRILE	С
NITRILE+PVC	С
PE/EVAL/PE	С
PVA	С
PVC	С

Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 5 x ES	Air-line*	A-2	A-PAPR-2 ^
up to 10 x ES	-	A-3	-
10+ x ES	-	Air-line**	-

* - Continuous Flow; ** - Continuous-flow or positive pressure demand ^ - Full-face

 $A(All\ classes) = Organic\ vapours,\ B\ AUS\ or\ B1 = Acid\ gasses,\ B2 = Acid\ gas\ or\ hydrogen\ cyanide(HCN),\ B3 = Acid\ gas\ or\ hydrogen\ cyanide(HCN),\ E = Sulfur\ dioxide(SO2),\ G = Agricultural\ chemicals,\ K = Ammonia(NH3),$

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VITON С

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Clear colourless highly flammable liquid with a characteristic petroleum hydrocarbon odour and recognisable alcohol odour; **Appearance** miscible with water.

Physical state	Liquid	Relative density (Water = 1)	0.79
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	365
pH (as supplied)	6.5-9.0	Decomposition temperature	Not Available
Melting point / freezing point (°C)	-117	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	78.3	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	13 (Abel CC)	Taste	Not Available
Evaporation rate	2.53 BuAC = 1	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	19	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	3.3	Volatile Component (%vol)	100
Vapour pressure (kPa)	5.3 @20C	Gas group	Not Available
Solubility in water (g/L)	Miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	1.9	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

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Information on toxicological effects

Information on toxicolog	gical effects		
Inhaled	Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo. Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual. There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination. Animal testing shows that the most common signs of inhalation overdose is inco-ordination and drowsiness.		
	Accidental ingestion of the material may be damaging to the health of the individual. Ingestion of ethanol (ethyl alcohol, "alcohol") may produce nausea, vomiting, bleeding from the digestive tract, abdominal pain, and diarrhoea. Effects on the body:		
	Blood concentration	Effects	
	<1.5 g/L	Mild: impaired vision reaction time; emotion	
Ingestion	1.5-3.0 g/L		tional instability, eption and senses, and impaired ce in standardized ble vision, flushing, ating and incontinence. occur rarely and fast lop in cases of ow blood sugar
Skin Contact	There is some evidence to suggest that the material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.		
Еуе	Direct contact of the eye with ethanol (alcohol) may cause an immediate stinging and burning sensation, with reflex closure of the lid, and a temporary, tearing injury to the cornea together with redness of the conjunctiva. Discomfort may last 2 days but usually the injury heals without treatment. There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain.		
Chronic	There is ample evidence that this material can be regarded as being able to cause cancer in humans based on experiments and other information. Based on experiments and other information, there is ample evidence to presume that exposure to this material can cause genetic defects that can be inherited. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Prolonged exposure to ethanol may cause damage to the liver and cause scarring. It may also worsen damage caused by other agents. Chronic exposure to benzene may cause headache, fatigue, loss of appetite and lassitude with incipient blood effects including anaemia and blood changes. Benzene is a myelotoxicant known to suppress bone- marrow cell proliferation and to induce haematologic disorders in humans and animals.		
Dalby Fuel Grade Ethanol	Not Available		Not Available
	TOXICITY		IRRITATION
	Dermal (rabbit) LD50: 17100 mg/kg ^[1]		Eye (rabbit): 500 mg SEVERE
ath an -1			
ethanol	Inhalation (rat) LC50: 63926.976 n	19/1/401-1	Eye (rabbit):100mg/24hr-moderate
	Oral (rat) LD50: 7060 mg/kg ^[2]		Skin (rabbit):20 mg/24hr-moderate Skin (rabbit):400 mg (open)-mild
	TOVICITY		IDDITATION
	TOXICITY		IRRITATION

Dermal (rabbit) LD50: >1900 mg/kg^[1]

Inhalation (rat) LC50: 6.25 mg/l/5md^[2]

gasoline

Eye (man): 500ppm/1h moderate

Eye (man): 140ppm/8h mild

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	Oral (rat) LD50: >4500 mg/kg ^[1]	
water	TOXICITY Not Available	IRRITATION Not Available
Legend:	Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

Animal studies indicate that normal, branched and cyclic paraffins are absorbed from the gastrointestinal tract and that the absorption of n-paraffins is inversely proportional to the carbon chain length, with little absorption above C30. With respect to the carbon chain lengths likely to be present in mineral oil, n-paraffins may be absorbed to a greater extent than iso- or cyclo-paraffins.

The major classes of hydrocarbons are well absorbed into the gastrointestinal tract in various species. In many cases, the hydrophobic hydrocarbons are ingested in association with fats in the diet.

GASOLINE

For petroleum: This product contains benzene, which can cause acute myeloid leukaemia, and n-hexane, which can be metabolized to compounds which are toxic to the nervous system. This product contains toluene, and animal studies suggest high concentrations of toluene lead to hearing loss. This product contains ethyl benzene and naphthalene, from which animal testing shows evidence of tumour formation.

Cancer-causing potential: Animal testing shows inhaling petroleum causes tumours of the liver and kidney; these are however not considered to be relevant in humans.

WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans. Oral (unspec) LD50: 500 - 5000 mg/kg [Manufacturer] Substance has been investigated as a tumorigen.

Dalby Fuel Grade Ethanol & WATER

No significant acute toxicological data identified in literature search.

Dalby Fuel Grade Ethanol & ETHANOL & GASOLINE

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

Acute Toxicity	0	Carcinogenicity	✓
Skin Irritation/Corrosion	0	Reproductivity	0
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	0
Respiratory or Skin sensitisation	0	STOT - Repeated Exposure	0
Mutagenicity	✓	Aspiration Hazard	0

Legend:

- ★ Data available but does not fill the criteria for classification
- ✓ Data available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Dalles Fred One de	ENDPOINT	TEST DURATION (HR)	SPECIES	VAL	UE	SOURCE
Dalby Fuel Grade Ethanol	Not Available	Not Available	Not Available	Not Ava	ilable	Not Available
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE		SOURC
	LC50	96	Fish	42mg/L		4
ethanol	EC50	48	Crustacea	2mg/L		4
	EC50	96	Algae or other aquatic plants	17.921r	ng/L	4
	NOEC	2016	Fish	0.00037	′5mg/L	4
	ENDPOINT	TEST DURATION (HR)	SPECIES	VAI	LUE	SOURC
	EC50	48	Crustacea	1.5	img/L	4
gasoline	EC50	72	Algae or other aquatic plants	=6	.5mg/L	1
	NOEC	72	Algae or other aquatic plants	<0	.1mg/L	1
	ENDPOINT	TEST DURATION (HR)	SPECIES	VAL	UE	SOURCE
water	ENDPOINT	TEST DUKATION (HK)	SPECIES	VAL	UE	500

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	Not Available	Not Available	Not Available	Not Available	Not Available
Legend:	Toxicity 3. EP Data 5. ECET	PIWIN Suite V3.12 (QSAR) - Aq	urope ECHA Registered Substances - Ecoto quatic Toxicity Data (Estimated) 4. US EPA, ent Data 6. NITE (Japan) - Bioconcentration	Ecotox database - Aqu	atic Toxicity

For Ethanol:

log Kow: -0.31 to -0.32; Koc 1: Estimated BCF= 3; Half-life (hr) air: 144;

Half-life (hr) H2O surface water: 144; Henry's atm m3 /mol: 6.29E-06; BOD 5 if unstated: 0.93-1.67,63%

COD: 1.99-2.11,97%; ThOD: 2.1.

Environmental Fate: Terrestrial - Ethanol quickly biodegrades in soil but may leach into ground water; most is lost by evaporation. Ethanol is expected to have very high mobility in soil. Volatilization of ethanol from moist soil surfaces is expected to be an important fate process.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
ethanol	LOW (Half-life = 2.17 days)	LOW (Half-life = 5.08 days)
water	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
ethanol	LOW (LogKOW = -0.31)
water	LOW (LogKOW = -1.38)

Mobility in soil

Ingredient	Mobility
ethanol	HIGH (KOC = 1)
water	LOW (KOC = 14.3)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging

disposal

- ► Containers may still present a chemical hazard/ danger when empty.
- ► Return to supplier for reuse/ recycling if possible.

Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- ▶ Reduction
- ▶ Reuse
- ▶ Recycling
- ► Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended

- DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.
- ► Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).

Dalby Fuel Grade Ethanol

Decontaminate empty containers.

SECTION 14 TRANSPORT INFORMATION

Labels Required

=abolo Roquilou	
	3
Marine Pollutant	NO
HAZCHEM	•2YE

Land transport (ADG)

UN number	1170
UN proper shipping name	ETHANOL (ETHYL ALCOHOL) or ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION)
Transport hazard class(es)	Class 3 Subrisk Not Applicable
Packing group	Ш
Environmental hazard	Not Applicable
Special precautions for user	Special provisions 144 Limited quantity 1 L

Air transport (ICAO-IATA / DGR)

UN number	1170			
UN proper shipping name	Ethanol or Ethanol. Solu	ition		
	ICAO/IATA Class	3		
Transport hazard class(es)	ICAO / IATA Subrisk	Not Applicable		
01033(03)	ERG Code	3L		
Packing group	II			
Environmental hazard	Not Applicable			
	Special provisions		A3 A58 A180	
	Cargo Only Packing Instructions		364	
	Cargo Only Maximum Qty / Pack		60 L	
Special precautions for user	Passenger and Cargo Packing Instructions		353	
usci	Passenger and Cargo Maximum Qty / Pack		5 L	
	Passenger and Cargo Limited Quantity Packing Instructions		Y341	
	Passenger and Cargo Limited Maximum Qty / Pack		† 1 L	

Sea transport (IMDG-Code / GGVSee)

UN number	1170
UN proper shipping name	ETHANOL (ETHYL ALCOHOL) or ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION)
Transport hazard class(es)	IMDG Class 3 IMDG Subrisk Not Applicable
Packing group	II
Environmental hazard	Not Applicable

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Special precautions for user

EMS Number	F-E , S-D
Special provisions	144
Limited Quantities	1 L

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

ETHANOL(64-17-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Hazardous Chemical Information System (HCIS) - Hazardous

Chemicals

Australia Inventory of Chemical Substances (AICS)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix B (Part 3)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix F (Part 3)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5 $\,$

GASOLINE(8006-61-9) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Inventory of Chemical Substances (AICS)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5 $\,$

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

WATER(7732-18-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

National Inventory Status

National Inventory	Status
Australia - AICS	Υ
Canada - DSL	Υ
Canada - NDSL	N (gasoline; ethanol; water)
China - IECSC	Υ
Europe - EINEC / ELINCS / NLP	Υ
Japan - ENCS	N (gasoline)
Korea - KECI	Υ
New Zealand - NZIoC	Υ
Philippines - PICCS	Υ
USA - TSCA	Υ
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Revision Date	27/06/2017
Initial Date	Not Available

Other information

Ingredients with multiple cas numbers

Name	CAS No
ethanol	64-17-5, 2348-46-1
gasoline	8006-61-9, 86290-81-5

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the

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Dalby Fuel Grade Ethanol

Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index

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